

CNC MACHINE

Description

APPLICATION TYPE: TURNINGLOCATION
SPAINMACHINE TYPE: LATHE
CONTROL UNIT BRAND: FANUC GENERAL DATA
Swwb28

MEASUREMENTS WIDTH: 3645 MM
MEASUREMENTS DEPTH 2179 MM
MEASUREMENTS HEIGHT: 200 MM
MACHINE WEIGHT: 6500 KG
CONTROL UNIT: FANUCMODEL: SERIES 18-T

Specifications

Condition:
used
Year:2013

Controls:
CNC, Fanuc 16 TT
Country of origin:
Japan

Turning diameter:
max. 165 mm
Turning length:
100 - 340 mm
Swing dia. over bed:
220 mm
Turning speed range - main spindle:
50 - 5.000 min/-1
Power capacity - main spindel:
5,5 / 7,5 kW
Spindle bearing diameter:
80 mm
Bar feed:
42 mm
Chucking diameter:
max. 165 mm
C-axis:
Y AXIS

Spindle speed range subspindle:
50 - 5.000 min/-1
Power capacity - sub spindle:
3,7 / 5,5 kW
Number of turret:
2 pos.
Number of toolpositions:
2x 16 pos.
Number of driven toolpositions:
2x 16 pos.
Shank diameter:
20 x 20 mm
Drill shank diameter:
25 mm
Power capacity - driven tool pos.:
15 kW
Spindle speed - driven tool pos.:
180 - 3.600 min -1
X-travel:
1/2: 175 mm
Z-travel:
1/2: 240 / 680 mm
Rapid traverse x-axis:
12 m/min
Rapid traverse z-axis:
24 m/min
Total power requirement:
41 kVA